



Replaces Toro Greensmaster 3250-D Parts

SPA Cutting Unit - Models 04450 & 04468
Rollers - Rear



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Price Each	Order Quantity
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R&R Rear Rollers

1	R150692		Roller - Smooth Heavy Duty Tubular Steel	1	220.80	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:

2	R52-3120	10-4970, 52-3120	Smooth Tubular Steel Roller - 2in	1	124.75	
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Tech Note: Constructed with "water-pump" style bearings.:

*Detail Description: Constructed from heavy-duty tubular steel, this precision-engineered roller delivers a strong balance of durability and performance. The tubular design provides exceptional strength while minimizing unnecessary weight, allowing for efficient handling and smooth operation in demanding environments. Each roller is meticulously CNC-machined to ensure perfect balance and roundness for consistent, vibration-free rolling.

Equipped with greasable "water-pump" style bearings, the roller offers easy maintenance and long-lasting, smooth rotation under heavy loads. The tough steel construction stands up to years of field use, resisting deformation and wear even in rugged conditions. Ideal for professional turf maintenance, landscaping, or industrial applications, this roller is built to perform reliably where strength and precision matter most.:*

3	R150300		Roller - Smooth Solid Steel	1	224.15	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

4	R150341		Roller - Smooth UHMW Polyethylene	1	207.95	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

Overhaul Kits

20	R101395	101395	Overhaul Kit - UHMW Roller	1	45.90	
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Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

21	R100136		Overhaul Kit - Roller	1	75.05	
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Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

22	R53-9240	42-4820, 53-9240	Scraper Kit - Rear Roller SET/3	1	280.10	
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Detail Description: Includes 12 ea: R19-9560 Spacer, R32152-4 Locknut, R400106 Bolt; 6 ea: R256-239 Bearing, R53-9250 Bracket; 3 ea: R19-9540 Spring, R19-9550 Spring, R42-4800 Scraper Bar:

Other Parts Available

30	R21-8430	21-8430	Bearing - Roller	2	30.85	
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31	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	0.32	
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32	R150693		Shaft - HD Rear Roller	1	50.55	
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33	R61-0380	61-0380	Roller End - Cap Solid	2	51.45	
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34	R253-152	253-116, 253-152	Seal - Inner Roller	2	4.05	
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35	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	3.70	
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Detail Description: Use R254-79M installation mandrel to properly install race.:

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36	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	6.80	
37	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	4.75	
38	R150674		Sleeve - Wear 3/4 Plated	2	14.50	
39	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	2.50	
40	R150333	150333	Washer - Flat Keyed Outer SS	2	5.85	
41	R150334A	150334A	Washer - Thrust SAE660 Bronze	2	6.50	
42	R42-4800	42-4800	Bar - Scraper Rear Roller	1	45.30	
43	R400106	321-3, 513315, 908002P	Bolt - Hex HD 1/4-20 x 5/8	4	0.31	
44	R32152-4	32152-4	Locknut - 1/4-20 All Metal	4	0.43	
45	R256-239	256-239	Bearing - Pillow	2	2.75	
46	R19-9560	19-9560	Spacer - Spring	4	3.50	
47	R19-9540	19-9540	Spring - Torsion LH	1	8.75	
48	R19-9550	19-9550	Spring - Torsion RH	1	8.75	
49	R150347T	150347T	Seal - Nonstick Lip	2	6.80	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Price Each	Order Quantity
50	R53-9250	53-9250	Bracket - Scraper Mount	2	9.20	
<i>Tech Note: Used with Scraper Kit 53-9240:</i>						
50	R42-4780	42-4780	Mount - Scraper LH	1	10.80	
<i>Tech Note: Used with Scraper Kit 42-4820 (LH):</i>						
50	R42-4790	42-4790	Mount - RH Scraper	1	10.80	
<i>Tech Note: Used with Scraper Kit 42-4820 (RH):</i>						
51	R500534	1-633585	Bearing - with Cup	2	13.20	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>						

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